Gorham Paper and Tissue, LLC Gorham Gas line installation Project Proposed Scope of Work for Androscoggin Bridge Repairs

The following is a summary of the proposed Androscoggin Bridge Repairs designed and submitted by Fisher Engineering, P.C. on July 22, 2011. The attached drawings S1 and S2 depict the actual locations and repair designs that will need to be accomplished.

Scope of Work Includes:

- 1. Remove dirt, vegetation and deteriorated concrete form the top of the East and West abutments and from around steel members. Remove and replace railroad ties with new as required to facilitate this work. Re-grade behind and to the sides to slope away from the back wall and steel bearing locations.
- 2. Remove dirt and vegetation from the top of the Center Pier and from around steel members. Remove and replace railroad ties with new as required to facilitate this work.
- 3. Replace broken or missing rivets in 3 separate columns (NE2, SE7 and SE8) totaling 5 rivets. Replace with <sup>1</sup>/<sub>2</sub>" Diameter A307 bolts, nuts and washers.
- 4. Replace on 9' long deteriorated diagonal bracing road starting from SW1 location to the West abutment. Details on Drawing S2 Section A.
- 5. Repair the West end of the Utility support structure. This will require the removal of a 2'+/- long bent angle iron brace and installation of a new angle iron support member. Once in place grind up cracked weld and replace with new. Details on Drawing S2 Section B.
- Remove 19 discontinued pipe brackets from the existing Utility Support Structure. Inspect for cracked or broken welds under brackets and repair as needed. Details shown on Drawing S2 – Section C.
- The Utility Support Structure has been cut free of the upright column at location SW6. Add a piece of 4"\*4"\*3/8" angle approximately 2' long from the top member to the existing girder to support the Utility structure. Detail shown on Drawing S2 – Section D.
- 8. The existing U-Bolt connection at location SE2 has significant deterioration and requires replacement. Remove and rebuild the connection as designed. This will require new U-Bolts be fabricated to the dimensions of the old bolts. Field measurement will have to be completed to assure a match. Detail shown on the Drawing S2 Section E.
- 9. The top 4'-5' of the exterior of the East abutment appears to have significant deterioration of the existing concrete. Once this area is cleaned, remove and replace approximately 234 cubic feet of concrete. This is includes a 4'-8" high by 50' long by 1' deep area of the existing foundation. Structural Engineer will review demolished area to determine if the removal is sufficient to expose sound concrete. Detail shown on Drawings S1 and S2 Section F.



LOCATION			
ALL OTHER CONCRETE			
<u>(f'c)</u>	<u>CEME</u>	ENT/YD	<u>MA&gt;</u>
3000 PSI	517	POUNDS	

REINFORCING SHALL	BE SPLICED AND	EMBEDDE
BAR SIZE	SPLICE LENGTH	<u>S1</u>
#4 #5	2'-0" 2'-6"	
#6 #7	3'-0" 3'-6"	
#8	4'-0"	



SH\_1\_OF\_2\_

